

**ABSTRACT OF THE DISCLOSURE**

A jewelry setting/presetting tool for drilling countersink  
5 basins in jewelry and setting stones therein. The jewelry  
setting/presetting tool includes a bracket assembly including a  
board-like mounting bracket being adapted to fasten to a bench or  
the like and having an opening being disposed therethrough from a  
topside to a bottom side thereof; and also includes a tubular base  
10 member being secured in the opening of the board-like mounting  
bracket and having an open bottom end and an open top end; and  
further includes a work-piece support member being adjustably  
fastened in the tubular base member through the open bottom end  
thereof; also includes a tool support member being movably  
15 disposed in the tubular base member; and further includes a  
working tool assembly being securely and removably fastened to the  
tool support member for setting and presetting jewelry; and also  
includes a means of moving the tool support member and the  
working tool assembly in the tubular base member for presetting  
20 and setting a stone in the work-piece.